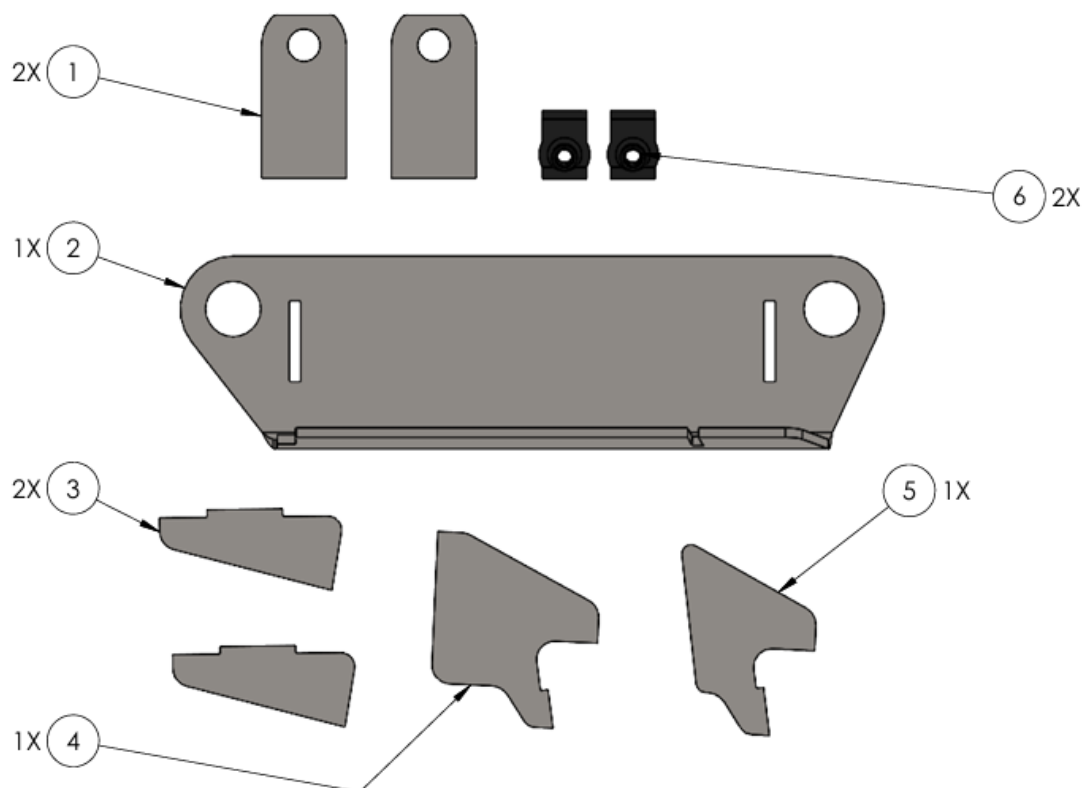




Installation Instructions: #10350/#INS199_REV00

PART #10350 – YXZ 1000R LOWER RADIATOR MOUNT FABRICATOR KIT
- FOR FRONT MOUNT RADIATORS



NOTE: THIS INSTRUCTION IS INTENDED AS A FABRICATION GUIDE FOR THE ASSEMBLY OF THE LOWER RADIATOR MOUNT AND FABRICATION TO VEHICLE. FABRICATION AND WELDING IS REQUIRED. PICTURES MAY NOT BE ACTUAL REPRESENTATION OF YOUR SITUATION.

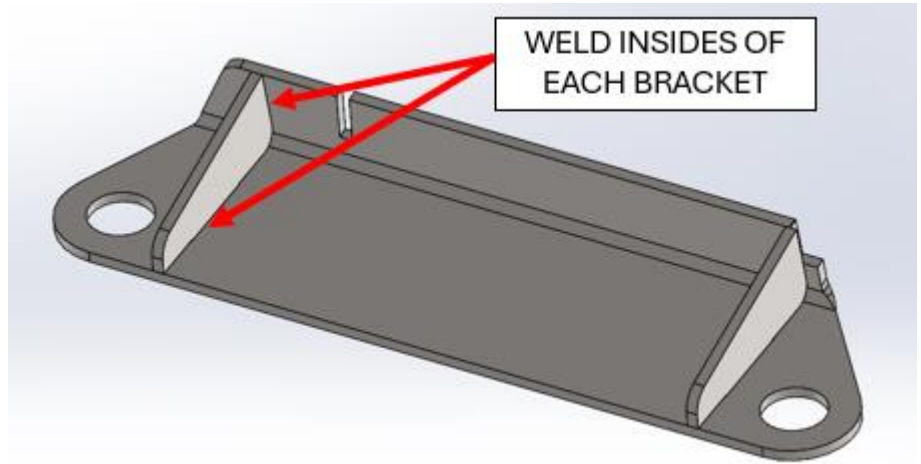
THIS BRACKET IS DESIGNED TO REPLACE THE LOWER RADIATOR MOUNT WHEN REPLACING THE FRONT CLIP FOR FRONT MOUNT RADIATOR YXZS.



3200 N Delaware St Chandler, AZ 85225
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1. INSTALL 2 GUSSET TABS

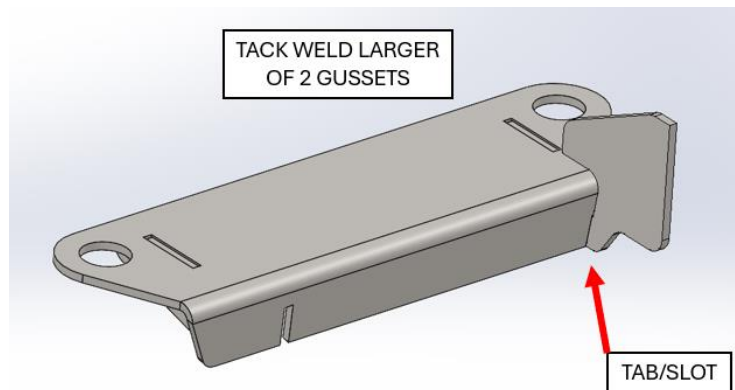
- INSERT BRACKETS INTO SLOTS
- WELD BRACKETS ON INSIDE EDGES OF TAB



2. TACK WELD LARGE MOUNT GUSSET

- TACK WELD THE LARGER OF THE 2 MOUNTING GUSSETS TO THE MAIN PLATE

THE EDGE OF THIS BRACKET SITS UP AGAINST THE BACK SIDE OF THE STEERING RACK MOUNT PLATE OF THE FRONT CLIP

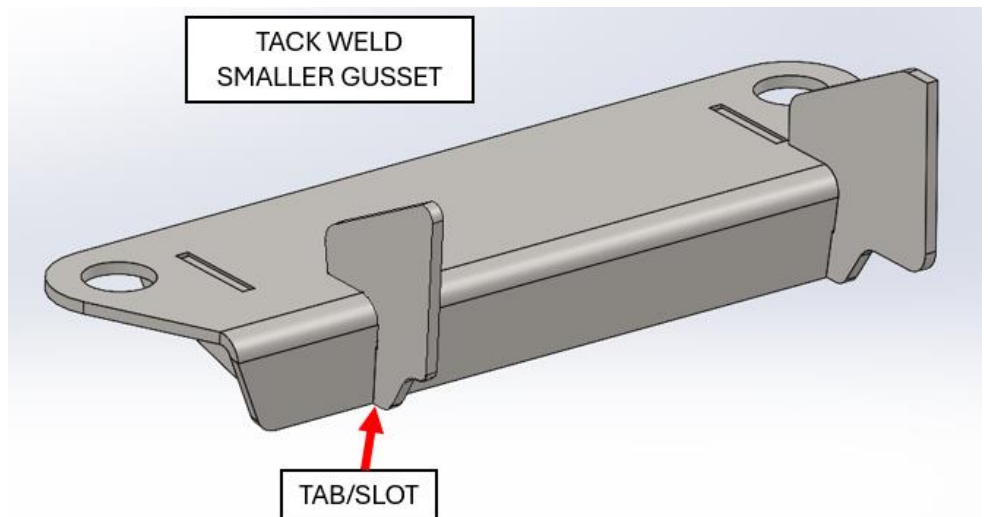


3. TACK WELD SMALLER MOUNT GUSSET

- INSERT THE SMALLER MOUNT GUSSET INTO THE SLOT AND TACK WELD.

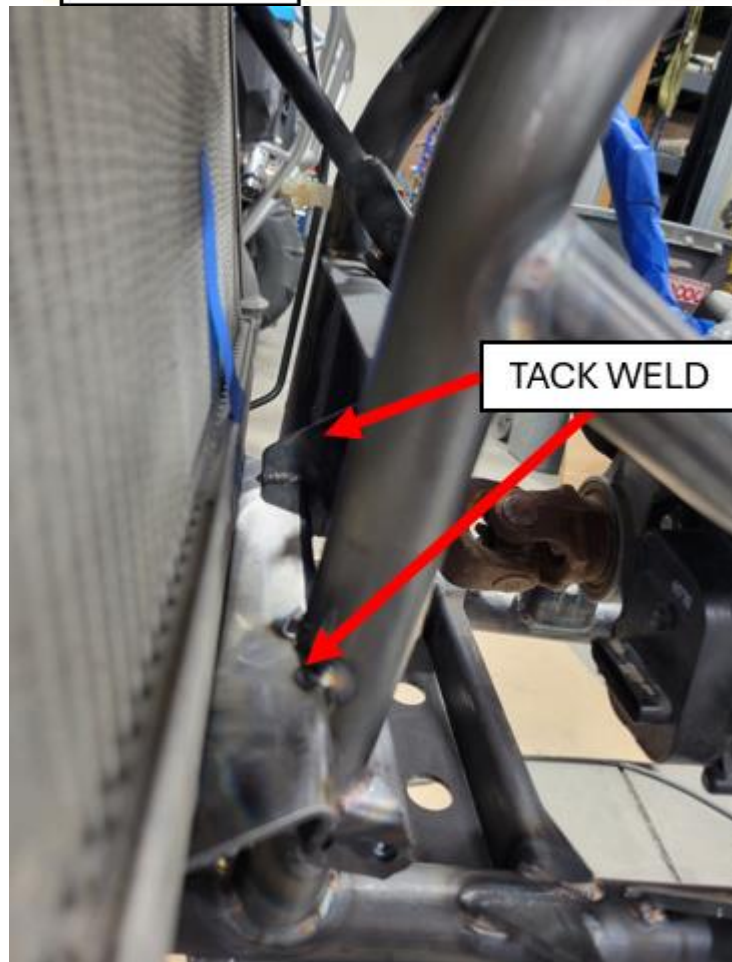
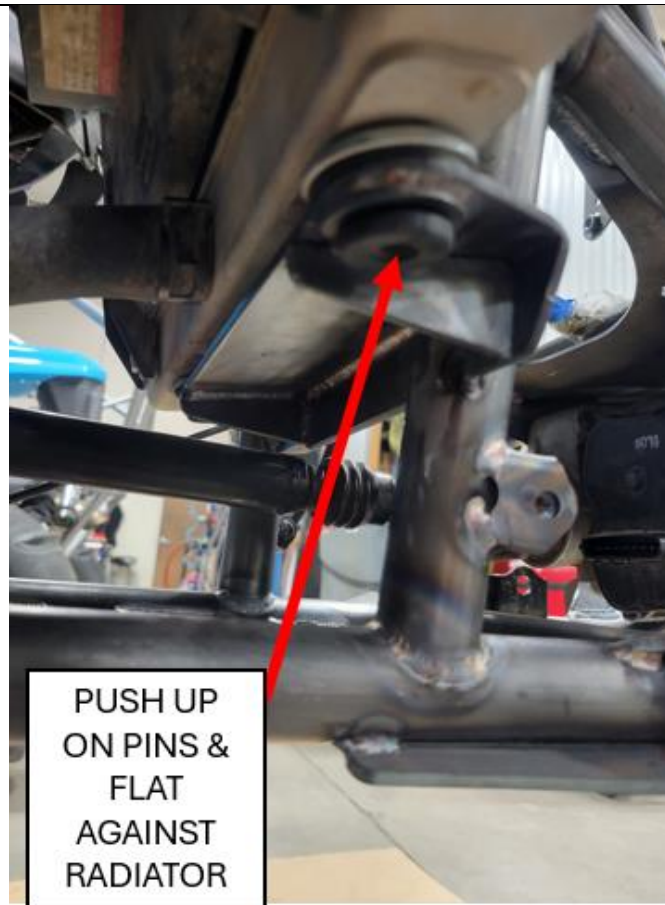
THE INSIDE OF THIS BRACKET SITS UP AGAINST THE SIDE OF THE FRONT CLIP TUBE

THIS BRACKET MAY NEED TO BE TRIMMED OR MOVED DEPENDING ON HOW THE RADIATOR IS POSITIONED BY THE TOP MOUNTS



STEPS FOR INSTALLING ON VEHICLE

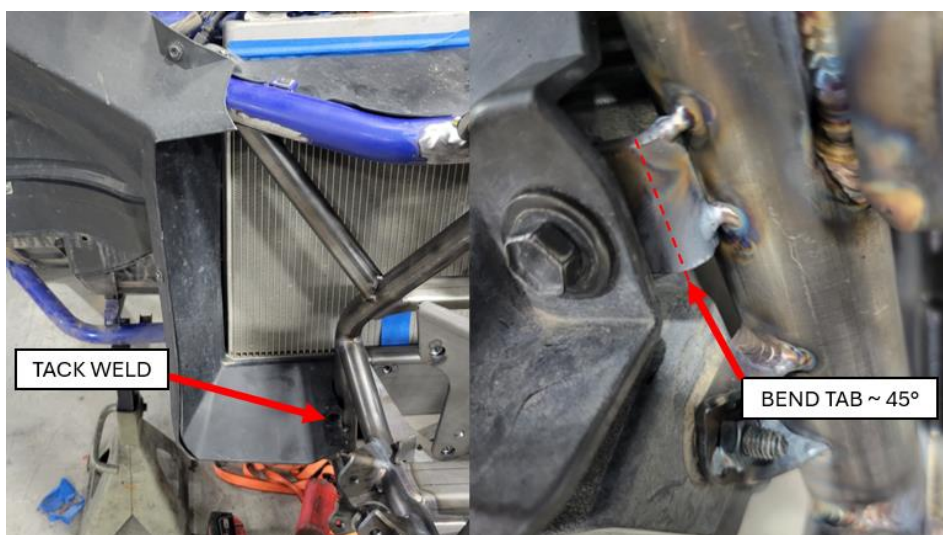
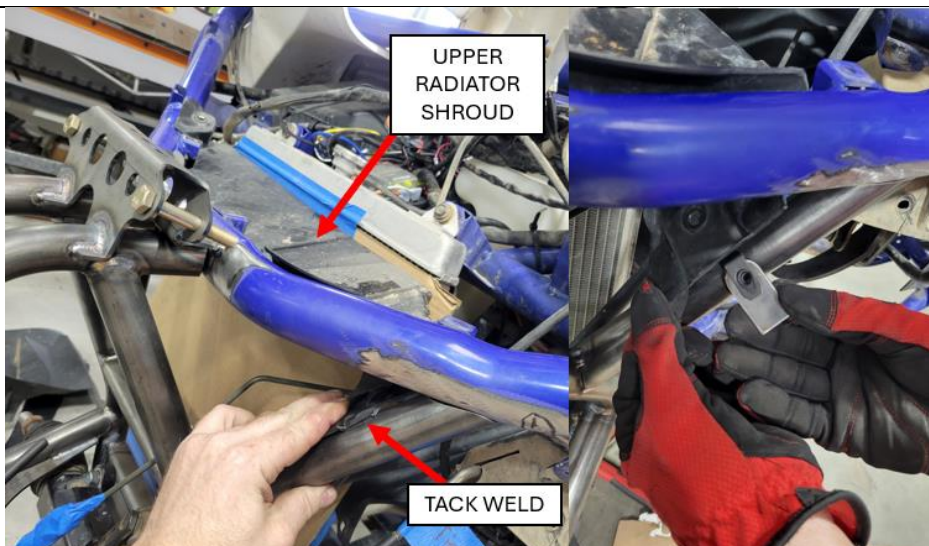
1. INSTALL UPPER RADIATOR MOUNT BOLTS
2. INSTALL RUBBER BUSHINGS INTO BRACKET
3. PUSH BRACKET UP AND ONTO RADIATOR PINS. HOLD BRACKET FLAT AGAINST THE RADIATOR AND CHECK FITMENT WITH THE FRONT CLIP PLATE AND TUBE.
4. REMOVE BRACKET AND FULLY WELD MOUNT GUSSETS
5. REINSTALL BRACKET, PUSH BRACKET UP AND ONTO RADIATOR PINS. HOLD BRACKET FLAT AGAINST THE RADIATOR AND TACK WELD TO FRONT CLIP
6. REMOVE RADIATOR AND WELD THE MOUNT BRACKETS TO THE FRONT CLIP



7. INSTALL UPPER RADIATOR SHROUD TABS

- TABS AND J CLIPS PROVIDED ARE FOR USE TO EASILY RESECURE RADIATOR SHROUD PLASTIC TO FRONT CLIP
- LOWER TAB WILL NEED TO BE BENT 3/8" FROM THE EDGE TO ABOUT 45°

TABS CAN ALSO BE REUSED FROM THE OLD FRONT CLIP. WE NORMALLY DO THIS FOR ALL THE OTHER PLASTICS MOUNTS WHEN REPLACING THE CROSS BAR AND FRONT CLIPS



- FINAL ASSEMBLY PHOTO BEFORE PAINTING

BE SURE TO CHECK OUR WEBSITE, WELLERRACING.COM FOR OTHER COMPATIBLE PARTS AND ACCESSORIES FOR YOUR RIDE!

